

CRUSHER MAVERICK 2.5" SLIP-ON MUFFLERS FOR INDIAN® SCOUT, CHROME

624

THANK YOU FOR CHOOSING CRUSHER!

Protect yourself and others from possible injury and property damage or loss. Pay close attention to all instructions, warnings, cautions, and notices regarding the installation, use, and care of this product.

WARNING THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN POTENTIAL DEATH OR SERIOUS INJURY.

CAUTION THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN MINOR OR MODERATE POTENTIAL INJURY.

NOTICE

THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN MAY NEGATIVELY AFFECT PRODUCT PERFORMANCE AND FUNCTIONALITY OR DAMAGE THE PRODUCT ITSELF OR THE PRODUCT TO WHICH IT IS BEING ATTACHED.

ENSURE THAT THE FOLLOWING PARTS HAVE BEEN INCLUDED IN THE KIT:

2	Slip-On Muffler	2	M8 Lock Nut
1	Mounting Bracket	4	5/16-18 x 5/8 Flat Head Screw
2	Torca Band Clamp	2	Dog Bone Nut Plate
2	M8 Hex Head Flange Bolt	2	M8 Flange Nut
1	Flat Washer		

YOU WILL ALSO NEED:

Flat Blade Screwdriver, 5/16" Nut Driver, 3/8" Ratchet And Extensions, Combination Wrenches: 1/2", 9/16", 13mm, Sockets: 1/2", 9/16" Deep, 10mm, 13mm, 15mm Deep

NOTICE

THESE INSTALLATION INSTRUCTIONS CONTAIN IMPORTANT INFORMATION. ENSURE THE END USER RECEIVES THIS COPY AND IS AWARE OF ITS IMPORTANCE FOR FUTURE USE.

STEP 1 Read and understand all steps in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn off the ignition. Let motorcycle cool.

STOCK EXHAUST SYSTEM REMOVAL

STEP 1 **OPTIONAL:** Head pipes may need to be loosened from cylinder head slightly in order for proper fitment during re-installation.

STEP 2 Loosen the existing muffler clamps on the front of your stock mufflers.

STEP 3 **2015 - 2016 MODELS**

Remove the two M8 bolts and nut securing the mufflers to the stock muffler bracket. Hardware will NOT be re-used

2017-UP MODELS

Remove the two M8 bolts securing the mufflers to the stock muffler bracket. Save all hardware and spacers to be re-used during install.

STEP 4 Remove the stock mufflers by sliding them back off the stock headers.

Note: Penetrating oil may be required to loosen muffler from head pipes.

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EXHAUST SYSTEM INSTALLATION

STEP 1

2015 - 2016 MODELS

Install the supplied mounting bracket with notch located at the bottom (arrow pointing up) to the stock muffler mounting bracket. Leave bracket loose for alignment.

Use the supplied M8 Hex head flange bolts with lock nuts and washer. (Forward mounting hole does not use a flat washer. The nut is captured inside opening of the stock mounting bracket.)

2017-UP MODELS

Re-install all original muffler mounting hardware and spacers into original mounting locations. (Bolts go through stock mounting bracket from wheel side of bracket)

Loosely install the supplied mounting bracket with notch located at the bottom (arrow pointing up) to the stock muffler mounting bracket using the supplied M8 flange nuts. Leave bracket loose for alignment.

STEP 2

Remove the mufflers from their protective packaging.

STEP 3

Install the supplied Torca band clamps over the front of each muffler. Orient the clamps so that you can access the nut during installation.

Note: Leave them loose at this time.

STEP 4

Slide the mufflers onto the head pipes.

Note: Stock header heat shields will slide under muffler heat shields. You may need to loosen the muffler heat shield hose clamp and re-tighten for correct positioning.

STEP 5

Slide the dog bone nut plates inside the brackets that are welded to the backside of the muffler bodies and attach the muffler body to the mounting bracket using two 5/16-18 x 5/8 flange head bolts. Leave them loose at this time.

STEP 6

Align the mufflers and tighten hardware while keeping muffler alignment in the following order: NOTE: You may want to use an assistant at this time to visually check alignment while you tighten the hardware.

- Tighten Torca band clamps (45 Ft/Lbs Torque Spec).
- Tighten the 5/16-18 x 5/8 flange and hex bolts on the mounting bracket.
- Tighten M8 hardware attaching Crusher mounting bracket to the stock mounting bracket.

STEP 7

After installation and before starting motorcycle, completely clean pipes and mufflers with cleaning solvent and a clean, soft cloth that will not leave a residue. NOTE: Any residue, oil, or fingerprints will stain the chrome when the metal heats up.

STEP 8

Be sure to tighten all hardware before starting your motorcycle.

NOTICE

AFTER TEST RIDE LET PIPES COOL DOWN AND RE-TORQUE TORCA MUFFLER BAND CLAMP.

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EXHAUST CARE

- STEP 1** When installing a new set of chrome pipes, make sure your hands are clean and free of oil. After installation, thoroughly clean pipes with a soft cloth and cleaning solvent that will leave no residue (chrome wax/polish, glass cleaner, alcohol, ammonia, etc...) before starting the motorcycle.
- STEP 2** Avoid long periods of idling as this can cause discoloration.
- STEP 3** Intake leaks can cause the engine to run lean and overheat, this could lead to discoloration.
- STEP 4** Make sure there are no exhaust leaks at the junction of the exhaust pipes and cylinder head. We recommend replacing gaskets if they are worn.

NOTICE

IT IS THE INSTALLER'S RESPONSIBILITY TO ENSURE THAT ALL OF THE FASTENERS (INCLUDING PRE-ASSEMBLED) ARE TIGHTENED BEFORE OPERATION OF THE MOTORCYCLE. KURYAKYN WILL NOT PROVIDE WARRANTY COVERAGE ON PRODUCTS OR COMPONENTS LOST DUE TO IMPROPER INSTALLATION OR LACK OF MAINTENANCE. PERIODIC INSPECTION AND MAINTENANCE ARE REQUIRED ON ALL FASTENERS.

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LIMITED WARRANTY

Crusher warrants that any Crusher products sold hereunder, shall be free of defects in materials & workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

1. Crusher shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product(s).
2. The product must be properly installed, maintained & operated under normal conditions.
3. Crusher shall not be liable for any consequential & incidental damages, including labor & paint, resulting from failure of a Crusher product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Crusher & a customer.
4. Crusher products are often intended for use in specific applications. Crusher makes no warranty if a product is used in applications other than intended.
5. Crusher electrical products are warranted for one (1) year from the date of purchase by the consumer. L.E.D.'s contained in components of Crusher products will be warranted for defects in materials & workmanship for 3 years from the date of purchase where as all other components shall be warranted for one (1) year.
6. Exhaust systems are warranted for manufacturing defects only. There is no warranty on exhaust pipes & mufflers with regard to any discoloration. Discoloration or "blue-ing" is caused by tuning characteristics, exhaust timing, carburetor jetting, overheating, etc. & is not caused by defective manufacturing.
7. Crusher makes no warranty of any kind in regard to other manufacturer's products distributed by Crusher. Crusher will pass on all warranties made by the manufacturer & where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.
8. Merchandise purchased directly from Internet auction sites or any other third party seller is considered sold as is & shall not carry a Crusher warranty. All warranty claims must be directed to the original seller. If unsure please contact the seller to verify they are an authorized Crusher retailer.

RETURN POLICY

Merchandise determined to be defective may be returned up to one year from the date of purchase. Returns must be processed through original seller. Returned merchandise for any other reason other than warranty claims must be in like new condition & subject to a 20% restocking fee. All returns are subject to inspection for determination of full or partial credit. Any returned part that shows evidence of being used or installed contrary to manufacturer's instructions, &/or subjected to improper handling, packaging or return shipping by the customer, will not be eligible for exchange, refund or warranty consideration. All returned electrical items will be inspected & tested. If electrical item is deemed functional, no credit will be issued & item will be returned. All sales are final on discontinued or closeout merchandise.

RETURN INSTRUCTIONS

Contact one of our prompt, courteous Customer Service representatives toll free at 866-295-5759. Be sure to have the following information available when you call:

- Name
 - Part number(s) to be returned
 - Copy of original invoice
 - Reason for return
1. Obtain R.M.A. number which shall remain active & valid for 60 days.(Important: Issuance of R.M.A. does not represent an authorized credit.)
 2. Carefully package merchandise to avoid damage during shipment. Depending on its condition, original packaging may not be sufficient.
 3. Ship only those items for which the R.M.A. has been issued.
 4. Write the R.M.A. number prominently on the outside of package.
 5. Ship package freight PREPAID (C.O.D.s will not be accepted) to:
Kuryakyn 454 County Road V V Somerset, WI 54025

EMISSIONS NOTICE

The California Air Resources Board (CARB) does not permit the use of aftermarket emission-related parts(s) that alter the performance of OEM emission-related devices unless CARB has issued an Executive Order, other than on racing vehicles on closed courses. Check your local laws and manufacturer's information.

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